

## BUTINOX Interiør Panel Dør Vindu 40

### Product description

#### Type

Waterborne semigloss special paint for interior woodwork.

#### Features and benefits

Brush quality. The product is easy to apply, dries quickly, has good coverage and does not yellow. The paint provides a washable and durable surface.

#### Recommended use

Recommended as intermediate and topcoat on lists, paneling, doors, windows, furniture and furnishings.

#### Substrate

Woodwork.

### Product data

<b>Packaging size</b>	0.75 L (BASE 0.68 L) and 3 L (BASE 2.7 L)
<b>Base availability</b>	White, A, B and C
<b>Tinting</b>	Bases must not be used unless tinted (does not apply for white base). Bases must be tinted using <b>Butinox Colour Manager</b> .
<b>Colors</b>	White base may be used untinted as White.
<b>Gloss level</b>	Semi gloss 40
<b>Solids by volume</b>	37 ± 2 volume%
<b>Specific gravity</b>	1.28
<b>Flash point</b>	Closed cup: 72°C (161.6°F)
<b>VOC for Ready-for-Use Mixture</b>	EU limit value for the product (cat. A/d): 130 g/l. The product contains max 80 g/l VOC.

### Application data

#### Remarks

Contents of tins with different production numbers should be mixed to avoid possible colour deviations. Stir well before use.

#### Application equipment / methods

Brush or roller. Use paint tools from the Jordan Ultimate series to achieve best results result.

It is normally recommended to use a roller and then level out the paint with a brush. If you only apply by brush, apply liberally, but avoid sagging. The paint dries quickly. You must therefore work on small areas. Paint 1 to 2 panel boards at the time. A tip is to keep the temperature in the room at approximately 18 °C during painting. This gives longer drying time/open time and consequently better outflow. Use a thin brush between the panel boards. Use a narrow roller on the panel boards and wipe out with a brush or a broad brush directly after rolling out the paint. You can also skip using a roller and just apply the paint with a broad brush, resulting in a smooth, even surface.

### Cleaning of painting tools

Clean with water and **BUTINOX Penselrens**. Clean the paint tools in water after use. Use **BUTINOX Penselrens** if the paint is difficult to remove. Use **BUTINOX Penselrens** to the clean brushes after use to keep them in good condition for the next paint job.

### Spreading rate and film thickness

	Spreading rate per coat (m <sup>2</sup> /liter)	Film thickness per coat (µm)	
		Wet (calculated)	Dry (calculated)
<b>Recommended:</b>	8 - 10	100 - 125	37 - 46

### Thinner

Shall not be thinned.

### Conditions during application

Temperature of air and substrate must be above +10 °C during painting.

### Drying times

Drying times deviate because of changes in temperature, air humidity, air circulation and film thickness.

#### The drying time is measured by stated values:

<b>Relative Humidity (RH)</b>	50 %
<b>Air temperature</b>	23 °C
<b>Substrate temperature</b>	23 °C

<b>Dust dry</b>	1 h
<b>Recoatable, minimum</b>	4 h
<b>Dry to use / careful use</b>	24 h
<b>Cured</b>	3 day(s)
<b>Excessive loads / fully cured</b>	4 weeks

## Directions for use

### Surface preparation

The substrate must be clean, sound and dry.  
Surfaces to be washed with Butinox Interiørvask, matted and dedusted.  
Industrial painted panel boards and trimmings: Clean first with **TRESTJERNER Gulvrens**, then sand and reclean, before priming with **BUTINOX Interiør Heftgrunn**.

### Pretreatment

Bare iron and nail heads to be primed with **QUICK Bengalack Grunning / QUICK Bengalack Metallgrunning**. Damages and roughness of the substrate, as well as board joints and nail heads must be filled with SCANOX Sparkel for Treverk and sanded down.

### Primer

Hard and glossy substrates must be primed with BUTINOX Interiør Heftgrunn. New woodwork, yellowed woodwork or substrates discoloured by soot or nicotine must be primed with BUTINOX Interiør Sperrende Maling.

### Topcoat

BUTINOX Interiør Panel Dør Vindu 40: Apply 2 even and rich coats.

### Maintenance

Newly painted surfaces must not be cleaned the first four weeks (the product's curing time). If cleaning is necessary, the pH of the detergent must not exceed pH 8.5. BUTINOX Interiørvask is recommended. For daily cleaning the temperature of the wash water must be <40 °C.

Please refer to the FDV datasheet for information regarding maintenance and repair of the painted surface.

### Storage

In storage and in transport keep the container frost free and upright.

### Disposal of waste

Liquid paint must not be emptied into drains or watercourses. It must be delivered to an approved local environmental protection station.



### Environmental labelling

The product is recognized by Miljømerking Norge, and conforms with the demands of the environmental label Svanen (the swan).

### Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

### Miscellaneous

#### NOBB number

This document covers the following NOBB numbers:

48271561, 48271243, 48271576, 48271258, 48271580, 48271262, 48271557, 48271277

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Users should always consult Scanox for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the Norwegian (Norway) version will prevail.